



DESIGN <i>may</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>may</i>	APPROVED <i>KE</i>	DRAWING NO. DEO 9088	REV. A SHEET 1 OF 1
DATE 97.10.15		TITLE 204 SKIDTUBE STEP CHANGE	SCALE NTS
A	97.10.15	NEW ISSUE	

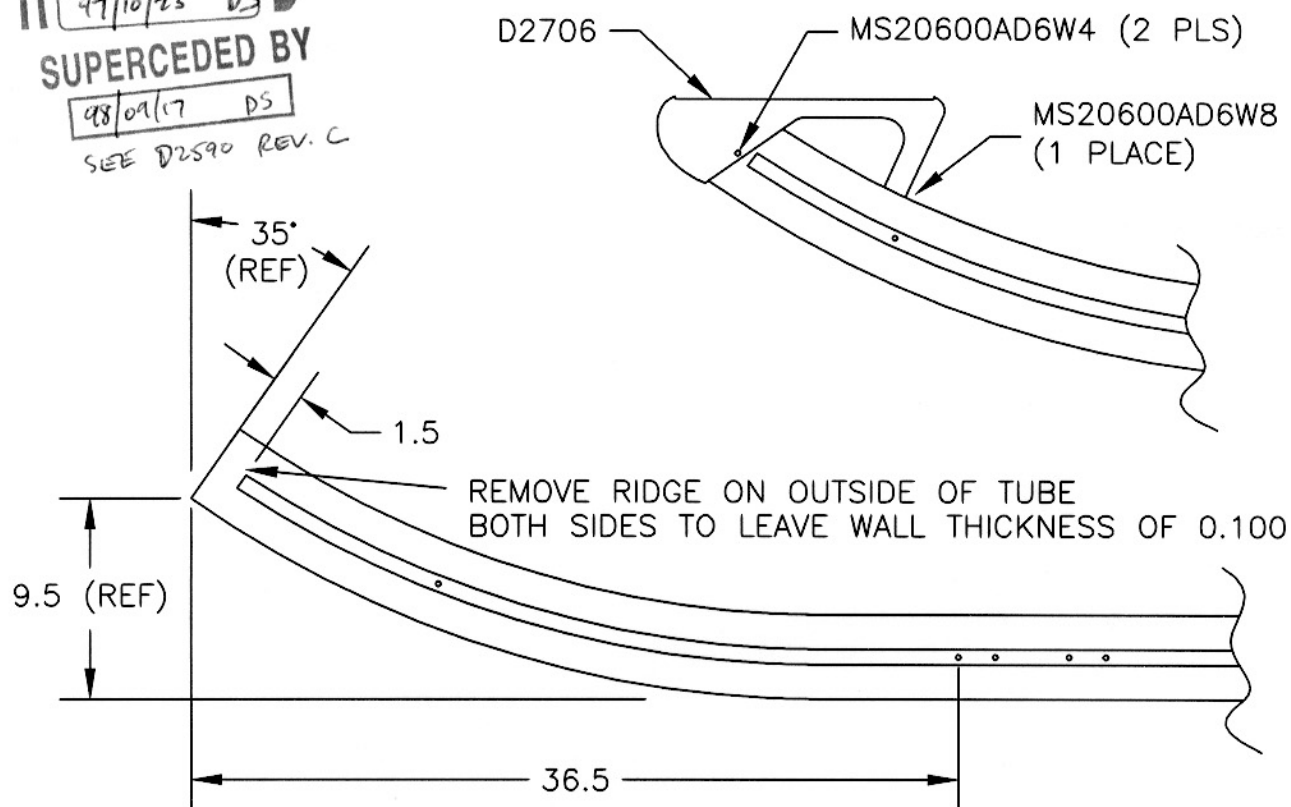
# DART ENGINEERING ORDER

TO AMEND DART DRAWINGS D2590 REV B

**RELEASED**  
47/10/23 DS

**SUPERCEDED BY**  
98/09/17 DS

SEE D2590 REV. C



1. CUT TUBE TO DIMENSIONS SHOWN AND DE-BURR
2. REMOVE RIDGE ON OUTSIDE OF TUBE
3. LOCATE D2706 STEP
4. TRANSFER DRILL  $\phi 0.191$  TO SKIDTUBE (3 PLACES) AND REMOVE SWarf
5. INSTALL MS20600AD6W4 (OR CR9163-6-4) RIVETS ON SIDES (2 PLACES)
6. INSTALL MS20600AD6W8 (OR CR9163-6-8) RIVETS ON TOP (1 PLACE)
7. SEAL EDGE OF D2706 STEP WITH SIKAFLEX-241 (OR EQUIVALENT)  
SEALANT PER MANUFACTURER'S SPECIFICATION